

Conformance Certificate

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Marley uPVC Rainwater Spouting, Downpipe and Related Fittings

Date of Manufacture As printed on pipe, spouting, fitting or fitting bag.
Product(s) Marley Classic™, Stormcloud®, FL2®, Typhoon®, RP80®, RP65®, Magnum® downpipe systems, Rectangular downpipe systems and Stratus Design Series®

Product Conformance:

Manufacturing Standard Marley Internal Manufacturing Standard.

Management System ISO 9001 : 2015 – Bureau Veritas Certification 001692-1
ISO 14001 : 2015 – Bureau Veritas Certification 001693-1

Product Quality Data Tested to Marley Internal Manufacturing Standards for dimensions, impact strength and visual conformance.

Manufacturing Systems:

Marley Manufacturing System has adopted individual internal procedures with comprehensive testing by process technicians on line and responsible laboratory testing programmes.

These quality control procedures include but are not limited to:

Control of processing parameters are fully monitored and recorded to ensure consistency and provide traceability.

Visual inspection of pipes to measure dimensions and testing compliance, including wall thickness diameter and length.

Production checks are carried out at regular intervals as specified in the standard. All tests are fully recorded to identify the product by time and date to give full traceability in the field.

Resin: Marley formulated uPVC product blend selected in order for Marley uPVC Rainwater spouting and downpipe systems to be suitable for the collection of rainwater for drinking purposes. Marley uPVC spouting and downpipe systems have been tested and comply with AS/NZS 4020:2005: Testing of products for use in contact with drinking water.

Flow Characteristics: Marley Rainwater uPVC spouting and downpipe systems and fittings have been designed to optimise the discharge of water. The New Zealand Building Code Approved Document E1 references downpipes and spouting in the Acceptable Solution E1/AS1 Clauses 4.0 and 5.0.

Durability: Marley uPVC Rainwater spouting, and downpipe systems and fittings are suitable as external spouting and downpipes exceeding the minimum five years durability requirements of the New Zealand Building Code clause B2/AS1 table 1. With correct installation and maintenance, Marley uPVC spouting, and downpipe systems will perform well in excess of the 15 year guarantee period. A regular cleaning programme is essential to maintain the performance and appearance of the system.



Authorised By:

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GM Manufacturing & Technical

MARLEY
by aliaxis