

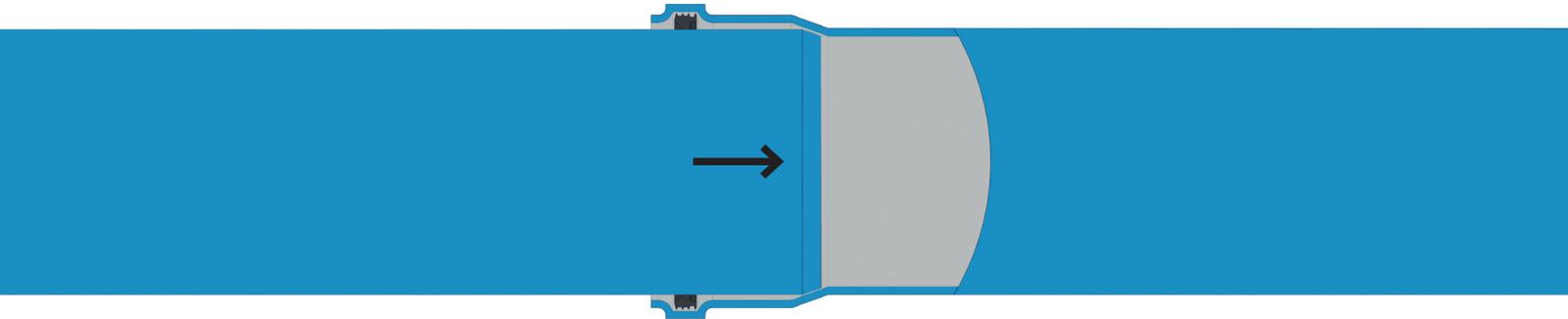


## The 5 things you must do:

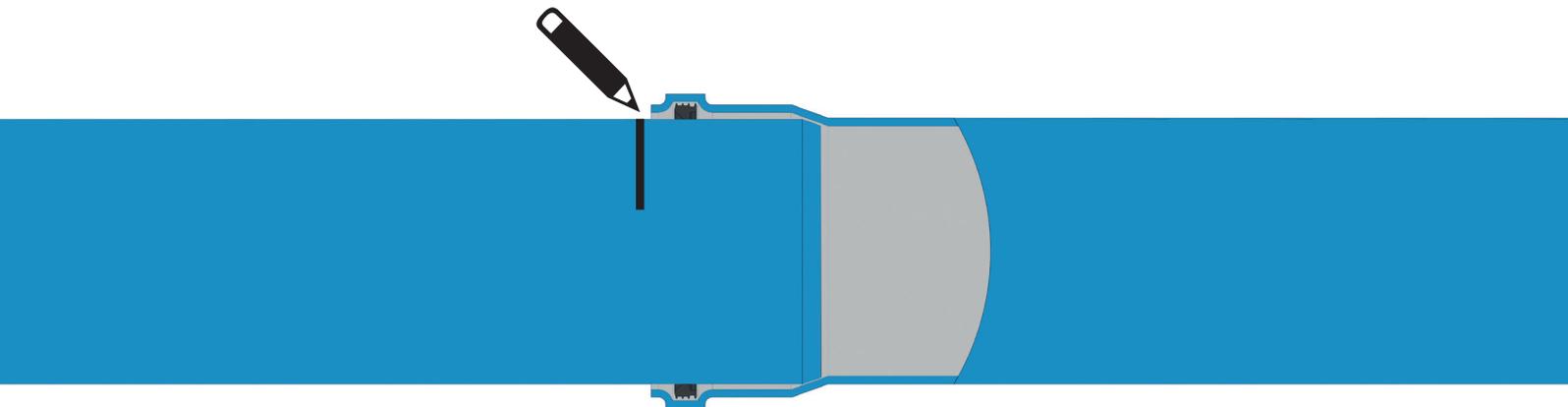
1. **Witness Mark:** Use a 10mm witness mark and allow for expansion and contraction (see reverse).
2. **Chamfer:** The chamfer must be consistent and free of sharp swarf. Cut pipe straight.
3. **Straight:** The pipe must be centred and straight in the fitting, misalignment can put pressure on one side of the ring.
4. **Brackets:** Use Fixed bracket positions behind the socket and Guide brackets along the pipe. Take out the plastic spacers to create a fixed bracket. Add additional brackets in key support positions.
5. **Lubrication:** Apply dBlue Lubrication on the ring itself (and the spigot if necessary). Do not use too much.

## Rubber ring jointing system:

1. Fully insert the spigot end into the socket until it stops



2. Make a mark on the pipe at the socket edge



3. Pull back 10mm to allow for expansion and contraction

